



## Questionnaire ...

... to provide you with our proposal concerning your inquiry

**ARLA® Machine Tools (Endworking Machinery, Machining Units)** and **ARLA® Clamping Systems** made by **Copier Bevelmachines (NL)** are well known in a wide industrial field for more than 25 years. In order to submit a proposal with reference to your inquiry, we would like to sum up some key questions. In order to prepare a proposal and also an offer (ballpark price) on ARLA Machine Products we would like to get more **detailed information on the workpieces** (tubes, pipes, shafts) and also on the **planned machining specification**. Please look through the following items and send us your feedback as soon as possible:

1. We need a **detailed description of your INQUIRY** including a **technical specification** (if available).
2. Specification of the **MACHINE TYPE**:
  - 2.1 **ARLA® Machining Unit** (spindle and slide as a "compound" machining unit) with/without CNC
  - 2.2 **ARLA® Spindle Unit** (without slide)
  - 2.3 **ARLA® Slide Unit** as 1-axis or 2-axis unit
  - 2.4 **ARLA® Endworking Machine** (models EU/EM)
3. In order to check the feasibility, please always send us a **workpiece drawing** showing the **required machining details**.



The specification of the following **parameters** define the **model type and size**:

4. **WORKPIECE SIZE** with min./max. dimensions including tolerances (in mm)
  - 4.1 outer diameter (OD)
  - 4.2 inner diameter (ID) and/or wall thickness (in case of tubes & pipes)
  - 4.3 length (L)
  - 4.4 material specification (material number)
5. **KIND OF MACHINING** (please add technical drawings)
  - 5.1 specifying machining steps & details (for OD and/or ID operations):  
facing, chamfering, beveling, turning, grooving, threading, boring
  - 5.2 tolerances ( $\pm$  dimensions)
  - 5.3 estimated productivity (max. machining time per piece, max. quantity per week/month/year)
  - 5.4 single or double sided machining (double sided = 2 sides are machined simultaneously)
  - 5.5 manual tool clamp or automatic tool clamp together with an automatic tool changer (ATC)
6. further **PROJECT DETAILS**
  - 6.1 lead time / month of delivery / project schedule
  - 6.2 any budget figures / ballpark price range (if available)
7. **ADDITIONAL INFORMATION & COMMENTS**
8. **COMMUNICATION DATA** as far as they are not known by now: contact partner, department, phone, Email address, web site

Count on Copier's "Team of Excellence" and on Copier's "Premium Service". Further information on our machine products are available. All communication data are below.